

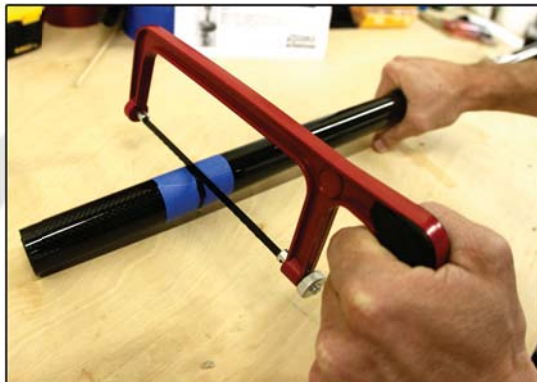
PADDLE CUTTING INSTRUCTIONS

TOOLS NEEDED:

MEASURING TAPE, HACKSAW,
MASKING TAPE, 80 GRIT SANDPAPER,
5 MINUTE EPOXY, ACETONE, RAG.

GOAL:

A COMPLETED PADDLE SHOULD BE
8"-10" TALLER THAN THE PADDLER.
SEE DIAGRAM BELOW



STEP 1.

FROM THE BOTTOM, FRONT SIDE OF THE BLADE,
(THE SIDE WITH THE LOGO), MEASURE UP THE SHAFT
AND MARK THE LENGTH. WRAP AREA SURROUNDING YOUR
CUT MARK WITH MASKING TAPE TO PREVENT SHAFT CHIPPING.
CUT THE SHAFT WITH HACKSAW. BE SURE NOT TO CUT OFF
MORE THAN 8 1/2" FROM PADDLE. FINISHED PADDLE LENGTH,
INCLUDING HANDLE, SHOULD BE 8"-10" OVER PADDLER HEIGHT.

STEP 2.

SAND THE CUT EDGES UNTIL SMOOTH.



STEP 3.

SAND THE INSIDE OF THE SHAFT 1-2" DEEP, TO CREATE A
BETTER BONDING SURFACE FOR THE EPOXY. LIGHTLY SAND
THE PORTION OF THE GRIP THAT WILL BE INSERTED
INTO THE SHAFT AS WELL.



STEP 4.

MIX UP THE 5 MIN EPOXY FOLLOWING PRODUCT INSTRUCTIONS.
APPLY A LIBERAL AMOUNT INSIDE THE SHAFT, AND ON THE
AREA OF THE GRIP TO BE INSERTED. INSERT GRIP AND PUSH
IN TIGHT, WIPE OFF EXCESS EPOXY WITH RAG AND ACETONE.



STEP 5.

BEFORE EPOXY HARDENS, SET GRIP PARALLEL TO BLADE BY
LOOKING DOWN SHAFT TO BLADE. LET DRY UNTIL
EPOXY HAS SET. READY TO USE AFTER CURE TIME RECOMMENDED
ON EPOXY INSTRUCTIONS, USUALLY WITHIN 24 HOURS.

